

Installation Instruction

Model: 0101-0417

- STEP 1. Remove all contents from the received box and check stainless steel tube for any dent. Also verify all brackets and bolts against the parts list.
- STEP 2. Read installation manual and installation drawing completely. Understand all brackets and bolts before installation.
- STEP 3. Remove existing body mount bolt from underside of truck, as shown figure 1, 2).
Note: Existing body mount bolts will be need to be tapped with a mallet to get it out of the bushing and will need to be tapped back during installation.
- STEP 4. Install mount bracket to truck frame mount as shown. Hand tighten (see Figure 3).
- STEP 5. Fasten step bars to front and rear bracket using M-14 bolts, flat washer and lock washer as shown. Make sure step bar and brackets are properly aligned. Torque M14 bolts to 35-45 ft-lbs.

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Item No	Part Number	Part Description	QTY
1	0101-0417-01	STEP BAR - DRIVER SIDE	1
2	0101-0417-02	STEP BAR - PASSENGER SIDE	1
3	0101-0417-03	MOUNT BRACKET	4
4	0101-0417-11	M14 HEX HEAD BOLT	4
5	0101-0417-12	M14FLAT WASKHER	4
6	0101-0417-13	M14 LOCK WASHER	4
7	0101-0417-14	PLATE, SQUARE	2

TOOLS REQUIRED
 3/4" SOCKET/WRENCH
 19mm SOCKET
 RATCHET
 TORQUE WRENCH
 MALLET

0101-0417

PASSENGER SIDE INSTALLATION SHOWN

