

# Installation Instruction

## Model: 0107-0468

- STEP 1. Remove all contents from the received box and check stainless steel tube for any dent. Also verify all brackets and bolts against the parts list.
- STEP 2. Read installation manual and installation drawing completely. Understand all brackets and bolts before installation.
- STEP 3. Remove driver side original body mount bolt located under cab of vehicle. Install front, center and rear mount bracket using factory bolts as shown (Note: Make existing washer and rubber bushing in place).
- STEP 4. For Extended Cab ONLY: Locate the 1" hole in the floor of the vehicle between the front and rear body mounts. Place the J-bolt into the hole and secure with plastic washer as shown. Position center bracket over J-bolt and secure M10 flat washer, lock washer and hex nut.
- STEP 5. Fasten step bars to front, center and rear bracket using M-14 bolts and M10 hex head bolt as shown. Torque M14 bolts to 35-45 ft-lbs and M10 bolts to 20-25 ft-lbs.
- STEP 6. Repeat for passenger side. NOTE. Keep adequate clearance between passenger front bracket and the vehicle wiring harness.

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Item No	Part Number	Part Description	QTY
1	0107-0468-01	STEP BAR - DRIVER SIDE	1
2	0107-0468-02	STEP BAR - PASSENGER SIDE	1
3	0107-0468-03	MOUNT BRACKET - FRONT	2
4	0107-0468-04	MOUNT BRACKET - CENTER	2
5	0107-0468-05	MOUNT BRACKET - REAR	2
6	0107-0468-11	M14 HEX HEAD BOLT	4
7	0107-0468-12	M14 FLAT WASHER	4
8	0107-0468-13	M14 LOCK WASHER	4
9	0107-0468-14	M10 HEX HEAD BOLT	2
10	0107-0468-15	M10 FLAT WASHER	4
11	0107-0468-16	M10 LOCK WASHER	4
12	0107-0468-17	M10 HEX NUT	2
13	0107-0468-18	PLASTIC WASHER (EXT. CAB ONLY)	2
14	0107-0468-19	J-BOLT (EXT. CAB ONLY)	2

TOOLS REQUIRED  
 17mm/3/4" SOCKET  
 3/4" WRHNCH  
 9/16" WRENCH  
 8" SOCKET EXTENSION  
 RATCHET  
 TORQUE WRENCH

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